

**Work Order ID 50026**

July 6, 2009 7:39:19 AM



Page 1

Item ID: D2221-5

Accept



Setup Start



Revision ID: H

Stop



Item Name: Rib

Start Date: 08/07/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 8.00



Customer:

**Reference:**

Approvals:

Process Plan: u

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D2221	Rev H	

100



Large Fab

0.00

Large Fab

Memo

0.00

Large Fab

1- Cut as per dwg D2221-2- Deburr and remove identification markings on tube

SAD 09-07-15

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: Basket

0.00

Packaging

Memo

0.00

Packaging

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Item Name: Rib

Start Date: 08/07/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 8.00



Customer:

**Reference:**

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

09/07/16 *JJ*

Memo

0.00

*MF.*  
09-07-16

# Picklist Print

Page 1

July 6, 2009 7:39:18 AM

Work Order ID: 50026



Parent Item: D2221-5RevH

Parent Item Name: Rib

Comments:

Start Date: 08/07/2009

Required Date: 17/07/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TS0.750W.065		Purchased		No		100	f	680.8900	13.2278			

304 SQ Tube .75x.75x.065W



## Warehouse

### Location

#### Main Warehouse

MAT	680.89	
110969	3.29	
111148	15.96	
111331	1.96	
111432	0.44	
111885	25.14	
112051	634.1	

## Loc Qty

## Loc Code

13.2278 + 1sq End Bar Scrap

SAD 09-07-15

8

7

6

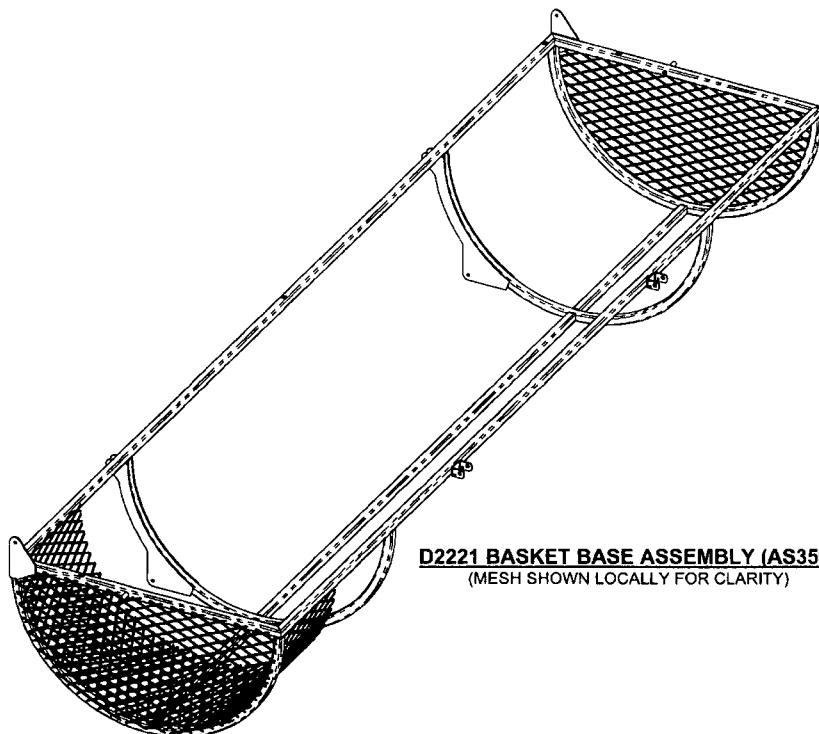
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4

3

2

1



**D2221 BASKET BASE ASSEMBLY (AS350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

50020

A

D

D

C

B

D

C

B

A

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: 42.00 lbs APPROX
- 9) MASK ALL HOLES PRIOR TO POWDER COATING

ITEM	QTY	P/N	DESCRIPTION
1	X	D2221	BASKET BASE ASSEMBLY (AS350)
2	1	D2221-1	RIB
3	2	D2221-5	RIB
4	1	D2221-7	RIB
5	2	D2232-3	BASKET HINGE
6	2	D2235-1	RIB
7	2	D2581	MOUNTING BRACKET
8	2	D3442-1	SHIM
9	2	D3825-041	RIB ASSY (BASKET END)
10	2	D3826-041	RIB/GUSSET ASSY
11	1	D3827-041	RIB ASSY (INBOARD)
12	2	D3833-1	MESH, BASE END FACE
13	1	D3832-1	MESH (BASE)

RE  
08/11/18  
100

REV.	DESCRIPTION	BY	DATE
H	REVISED PARTS LIST AND ADDED "ITEM" COLUMN TO PARTS LIST (ZN D3-1); REVISED SECTIONS A-A, B-B AND C-C (ZN C6-1, D4-1, E4-1); REVISED SECTION F-F (ZN B7-4); ADDED SECTION E (ZN A6-1); ADDED SECTION F-F (ZN B2-4); ADDED DWG DETAILS FOR D2221-1/5-7 (SHEET 5); TOL REVISED TO 2 DEC PLACES (ZN D8-3 AND ZN B4-3); D3825-041 REPLACES D2221-3/D2327-3; D3826-041 REPLACES D2235-1/D2325; D3827-041 REPLACES D2221-1 ON INBOARD SIDE; ADDED D3832-1 AND D3833-1. REASON: SATISFY "LEAN MANUFACTURING" PROGRAM.	MB	08.09.18
G	MATERIAL FOR -1, -3, -5 & -7 WAS 0.060 WALL; TOLERANCE FOR 96.00 DIM WAS +/-0.01 AND 56.00 DIM WAS REF (ZN B5-2). 19.62 DIM WAS "HARD" DIMENSION IS NOW REF (ZN B4-2). NOTE 5 TRANSFERRED FROM SHT 1 TO SHT 2. SHT 2 MESH MATERIAL UPDATED; DRAWING TRANSFERRED TO B FORMAT	AJS	08.06.16
F	ADD SHIM UNDER HINGE; ADD HOLES FOR SPLIT LID BASKET	PH	05.06.07
E	CHANGE HINGE	CP	01.04.19
D	CHANGE LATCH	BW	96.06.21
C	SEPARATE BASKET AND LID	KH	95.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO. D2221	
CHECKED	MS	REV. H	
MFG. APPR.		SHEET 1 OF 5	
APPROVED	MF	TITLE SCALE	
DE APPR.		BASKET BASE ASSEMBLY (350) NTS	
DATE	08.09.18	COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN APPROVAL FROM DART AEROSPACE LTD	

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7

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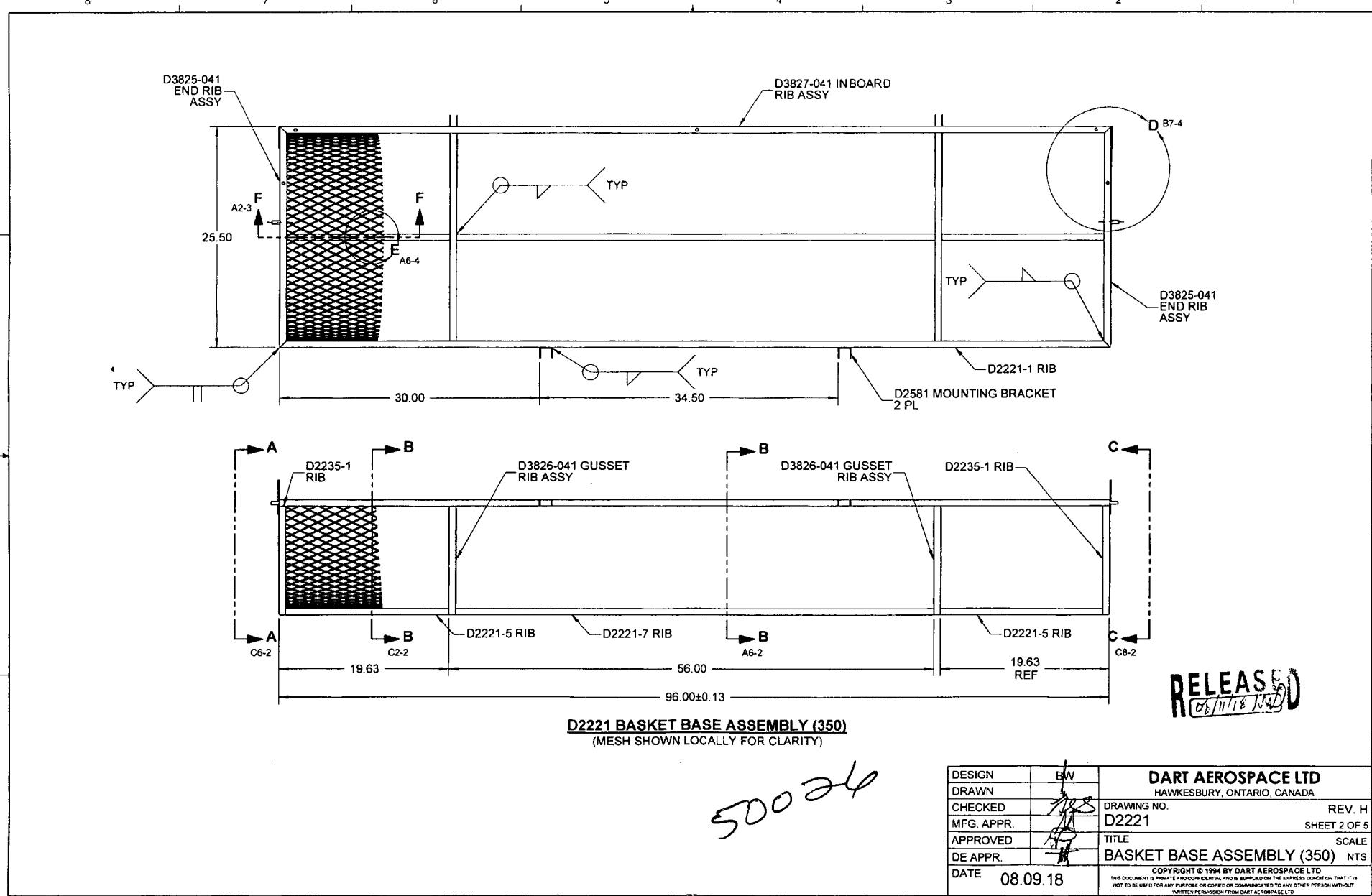
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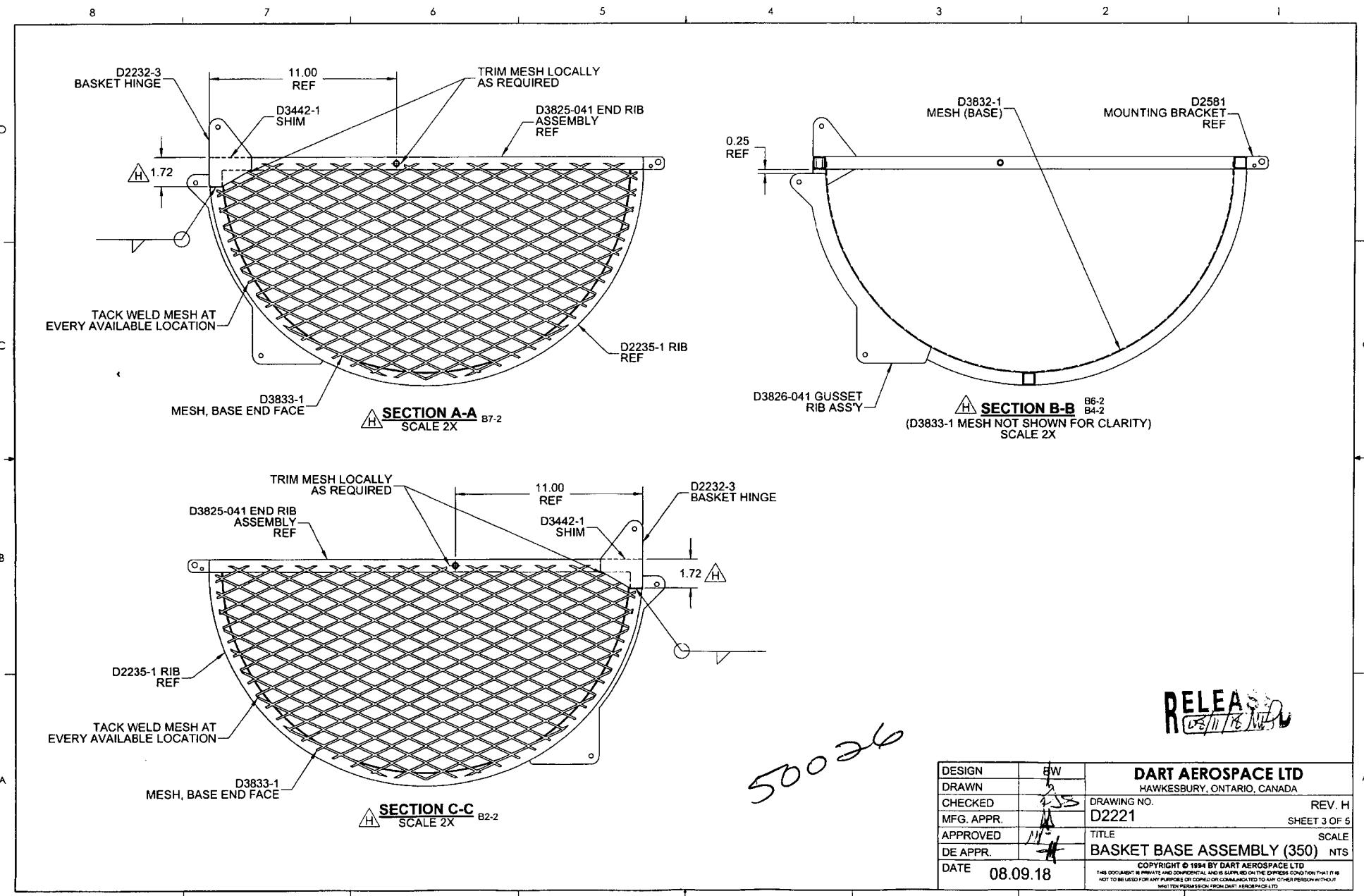
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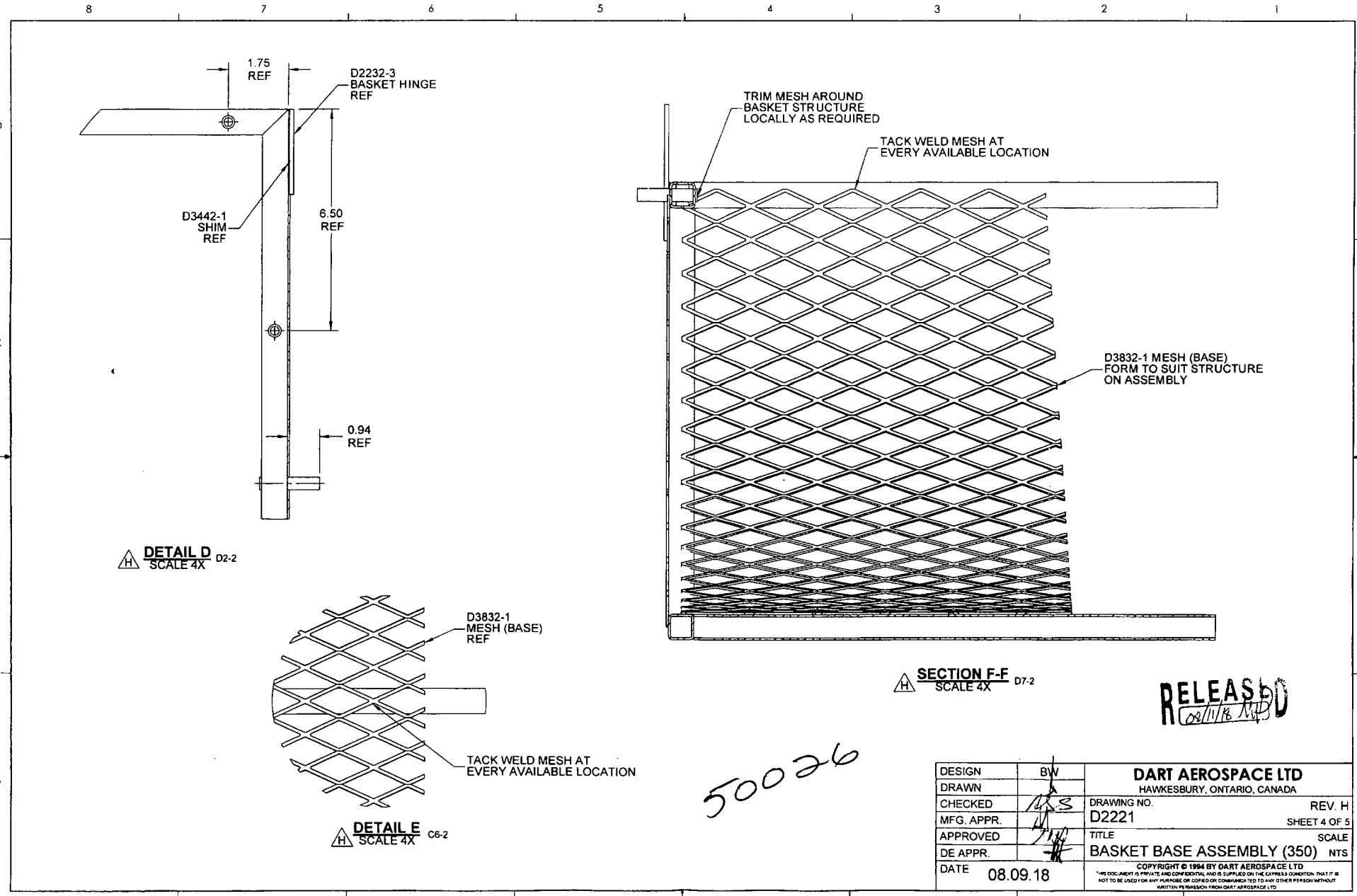
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1







DESIGN	BW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	REV. H	
MFG. APPR.	<i>AS</i>	DRAWING NO.	
APPROVED	<i>AS</i>	D2221	SHEET 4 OF 5
DE APPR.	<i>AS</i>	TITLE	SCALE
DATE	08.09.18	BASKET BASE ASSEMBLY (350) NTS	

50026

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